



## Frameworks – General Information

1910 Cypress Station Drive Suite 100 Houston, TX 77090

Phone: 713-692-5222 Fax: 713-692-1391

Web: [www.frameworks.com](http://www.frameworks.com) Email: [orders@frameworks.com](mailto:orders@frameworks.com)

RE: Color variation in anodized finishes

Due to numerous variables inherent in the manufacturing and finishing processes of finished aluminum extrusions, some color variation is common in the component parts that make up the Frameworks product line. This variation occurs throughout the aluminum extrusion and finishing industry, and is not specific to Frameworks Manufacturing products.

As such, finish samples provided from the factory may vary slightly from the finished material that is supplied at a later date. Some piece to piece color variation is also prevalent on extrusions provided on the same project.

Color variation is common on all anodized finishes, including Dark Bronze/Black Anodized, Medium Bronze Anodized, Champagne Anodized and Clear Anodized.

Frameworks Manufacturing has documented an acceptable color range for each standard finish to aid in consistency and determine unacceptable variances. Boundary samples (one light and one dark sample) showing the acceptable range will be provided upon request only. To request boundary samples, please contact Frameworks customer service at 713-692-5222 or via e-mail at [Orders@frameworks.com](mailto:Orders@frameworks.com). Please allow up to 3 weeks for delivery of boundary samples.

Frameworks Manufacturing will not honor any warranty claims, backcharges, credit requests, returned material requests for color variations unless the color falls outside the acceptable range as shown on the boundary samples.

Please contact Frameworks Manufacturing Customer Service if you have any questions regarding color variation of anodized aluminum extrusions.