

## CUSTOM PAINT FINISH PROCESS AND GENERAL INFORMATION

Frameworks can offer custom painted finishes to complement the standard anodized and paint finishes available for Frameworks doors and frames. The following information will help you plan and budget for projects with a custom paint finish requirement.

- Product will be supplied using Valspar Polyure 1500 paint
- This is a single coat polyester paint that is factory sprayed and baked on
- All quotes for customer colors will reflect this paint type, unless otherwise noted
- Valspar Polyure 1500 has a specific sheen and texture that is not customizable
- A metallic look is achievable with this paint, but it will not be a true metallic paint
- A physical panel is required prior to color matching (unless a specific color code has been previously matched)
- Allow 10-15 business days for color match
- Some colors are best matched using a different paint system. In these cases, the finisher will notify Frameworks who will contact the customer and advise that the selected color is not covered in the original quote and lead time
- Customer must supply written approvals of the generated color panel prior to Frameworks ordering paint
- Lead times for custom colors is 30-45 business days after physical sample is approved by customer. Production lead times begin once all approvals are received by Frameworks.
- A set-up fee, determined upon the size of the project and color selected, will be charged for all custom paint projects

For further material information and data regarding Polyure 1500, reference these sheets:

- Cleaning and Maintenance Guide – Polyester Coatings
- Valspar – Polyure 1500 Extrusion Coating System